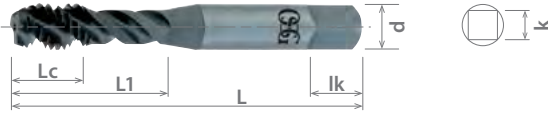




## List 343

EXOTAP VA-3® SFT

SPIRAL FLUTE	HSSE	S/O	TiN	V	C/1.5	C/2.5	45°	PACKED 1 PIECE
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EDP Number	Thread Size	Thread Limit	Chamfer Type	Overall Length	Thread Length	Neck Length	Shank Diameter	Square Width	Square Length	Number of Flutes	Surface Treatment
				L (mm)	Lc (mm)	L1 (mm)	d (mm)	k (mm)	lk (mm)		
1755001	M3 x 0.5	D3	Bottom (1.5P)	49.21	4.10	16.00	3.58	2.79	4.76	3	Steam Oxide
1755101	M3 x 0.5	D3	Modified Bottom (2.5P)	49.21	4.10	16.00	3.58	2.79	4.76	3	Steam Oxide
1746401	M3.5 x 0.6	D4	Modified Bottom (2.5P)	49.21	4.10	16.00	3.58	2.79	4.76	3	Steam Oxide
1755301	M4 x 0.7	D4	Bottom (1.5P)	53.98	5.60	19.10	4.27	3.33	6.35	3	Steam Oxide
1755401	M4 x 0.7	D4	Modified Bottom (2.5P)	53.98	5.60	19.10	4.27	3.33	6.35	3	Steam Oxide
1755405	M4 x 0.7	D4	Modified Bottom (2.5P)	53.98	5.60	19.10	4.27	3.33	6.35	3	TiN
1755408	M4 x 0.7	D4	Modified Bottom (2.5P)	53.98	5.60	19.10	4.27	3.33	6.35	3	V
1755601	M5 x 0.8	D4	Bottom (1.5P)	60.33	6.40	22.20	4.93	3.86	6.35	3	Steam Oxide
1755701	M5 x 0.8	D4	Modified Bottom (2.5P)	60.33	6.40	22.20	4.93	3.86	6.35	3	Steam Oxide
1755705	M5 x 0.8	D4	Modified Bottom (2.5P)	60.33	6.40	22.20	4.93	3.86	6.35	3	TiN
1755708	M5 x 0.8	D4	Modified Bottom (2.5P)	60.33	6.40	22.20	4.93	3.86	6.35	3	V
1755901	M6 x 1	D5	Bottom (1.5P)	63.50	8.00	25.40	6.48	4.85	7.94	3	Steam Oxide
1756001	M6 x 1	D5	Modified Bottom (2.5P)	63.50	8.00	25.40	6.48	4.85	7.94	3	Steam Oxide
1756005	M6 x 1	D5	Modified Bottom (2.5P)	63.50	8.00	25.40	6.48	4.85	7.94	3	TiN
1756008	M6 x 1	D5	Modified Bottom (2.5P)	63.50	8.00	25.40	6.48	4.85	7.94	3	V
1746501	M8 x 1	D5	Bottom (1.5P)	69.06	10.00	28.60	8.08	6.05	9.53	3	Steam Oxide
1746601	M8 x 1	D5	Modified Bottom (2.5P)	69.06	10.00	28.60	8.08	6.05	9.53	3	Steam Oxide
1756201	M8 x 1.25	D5	Bottom (1.5P)	69.06	10.00	28.60	8.08	6.05	9.53	3	Steam Oxide
1756301	M8 x 1.25	D5	Modified Bottom (2.5P)	69.06	10.00	28.60	8.08	6.05	9.53	3	Steam Oxide
1756305	M8 x 1.25	D5	Modified Bottom (2.5P)	69.06	10.00	28.60	8.08	6.05	9.53	3	TiN
1756308	M8 x 1.25	D5	Modified Bottom (2.5P)	69.06	10.00	28.60	8.08	6.05	9.53	3	V
1745701	M10 x 1.25	D5	Modified Bottom (2.5P)	74.61	12.00	31.80	9.68	7.26	11.11	3	Steam Oxide
1756501	M10 x 1.5	D6	Bottom (1.5P)	74.61	12.00	31.80	9.68	7.26	11.11	3	Steam Oxide
1756601	M10 x 1.5	D6	Modified Bottom (2.5P)	74.61	12.00	31.80	9.68	7.26	11.11	3	Steam Oxide
1756605	M10 x 1.5	D6	Modified Bottom (2.5P)	74.61	12.00	31.80	9.68	7.26	11.11	3	TiN
1756608	M10 x 1.5	D6	Modified Bottom (2.5P)	74.61	12.00	31.80	9.68	7.26	11.11	3	V
1745801	M12 x 1.25	D5	Modified Bottom (2.5P)	85.73	14.00	49.10	9.32	6.99	11.11	3	Steam Oxide
1756801	M12 x 1.75	D6	Bottom (1.5P)	85.73	14.00	49.10	9.32	6.99	11.11	3	Steam Oxide
1756901	M12 x 1.75	D6	Modified Bottom (2.5P)	85.73	14.00	49.10	9.32	6.99	11.11	3	Steam Oxide
1756905	M12 x 1.75	D6	Modified Bottom (2.5P)	85.73	14.00	49.10	9.32	6.99	11.11	3	TiN
1756908	M12 x 1.75	D6	Modified Bottom (2.5P)	85.73	14.00	49.10	9.32	6.99	11.11	3	V
1756101	M14 x 1.5	D6	Bottom (1.5P)	91.28	16.00	5.10	10.90	8.18	12.70	3	Steam Oxide
1745901	M14 x 1.5	D6	Modified Bottom (2.5P)	91.28	16.00	5.10	10.90	8.18	12.70	3	Steam Oxide
1755801	M14 x 2	D7	Bottom (1.5P)	91.28	16.00	5.10	10.90	8.18	12.70	3	Steam Oxide
1746001	M14 x 2	D7	Modified Bottom (2.5P)	91.28	16.00	5.10	10.90	8.18	12.70	3	Steam Oxide
1755201	M16 x 1.5	D6	Bottom (1.5P)	96.84	16.00	54.00	12.19	9.14	14.29	3	Steam Oxide
1746101	M16 x 1.5	D6	Modified Bottom (2.5P)	96.84	16.00	54.00	12.19	9.14	14.29	3	Steam Oxide
1755501	M16 x 2	D7	Bottom (1.5P)	96.84	16.00	54.00	12.19	9.14	14.29	3	Steam Oxide
1746201	M16 x 2	D7	Modified Bottom (2.5P)	96.84	16.00	54.00	12.19	9.14	14.29	3	Steam Oxide
1746301	M18 x 1.5	D6	Modified Bottom (2.5P)	102.39	20.00	55.00	13.77	10.31	15.88	4	Steam Oxide

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
Low	Medium	High							6061	Casting						
1010	1018	1035	1045	1065	4140	4340		6061	7075							
○	○	○			○	○	○									
25-80 SFM	20-50 SFM	20-45 SFM			20-45 SFM	20-45 SFM	8-20 SFM									

○ Good ○ Best

